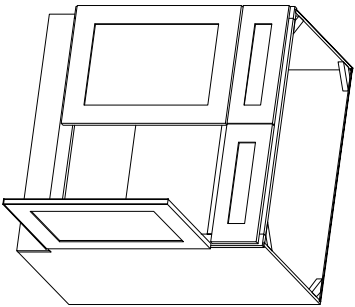



SB30,SB33,SB36,VS30,VS36, SB42
ASSEMBLY INSTRUCTIONS

- STEP 1: Joint side panel with back panel
STEP 2: Joint bottom panel with side panel
STEP 3: Joint side panel with bottom & back panel
STEP 4: Attach frame on and toe/kick board
STEP 5: Attach the wood block on the top corner
STEP 6: Fix door&drawer head onto the frame and adjust the cover-space




| PARTS LIST | | |
|------------|------------------|-----|
| NO. | Description | QTY |
| A | BACK PANEL | 1 |
| B | SIDE PANEL | 2 |
| C | TOP&BOTTOM PANEL | 1 |
| D | TOE KICK | 1 |
| E | FACE FRAME | 1 |
| F | DRAWER HEAD | 2 |
| G | CABINETS DOOR | 2 |

| | | | |
|---|-----------------|---|---|
| 8 | SOFTCLOSE HINGE | 4 |  |
|---|-----------------|---|---|

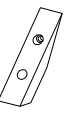
| | | | |
|---|-----------------------|---|---|
| 7 | 3/4" ROUND HEAD SCREW | 4 |  |
|---|-----------------------|---|---|


| | | | |
|---|--------|---|---|
| 6 | BUMPER | 4 |  |
|---|--------|---|---|

| | | | |
|---|-----------------------|----|---|
| 5 | 9/16"ROUND HEAD SCREW | 44 |  |
|---|-----------------------|----|---|

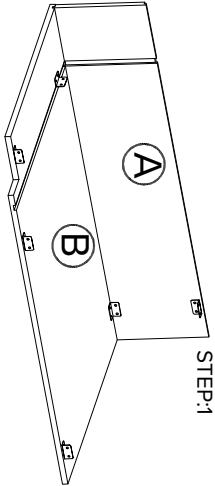
| | | | |
|---|-------|----|---|
| 4 | CLEAT | 11 |  |
|---|-------|----|---|

| | | | |
|---|-------------------------------|---|---|
| 3 | 1"FLAT HEAD SCREW FOR CARCASS | 4 |  |
|---|-------------------------------|---|---|

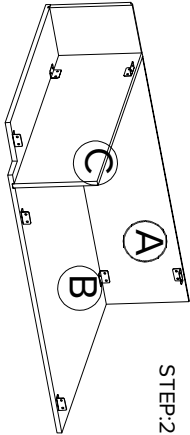
| | | | |
|---|------------|---|---|
| 2 | WOOD BLOCK | 4 |  |
|---|------------|---|---|

| | | | |
|---|-----------------------------------|---|---|
| 1 | 1" FLAT HEAD SCREW FOR WOOD BLOCK | 8 |  |
|---|-----------------------------------|---|---|

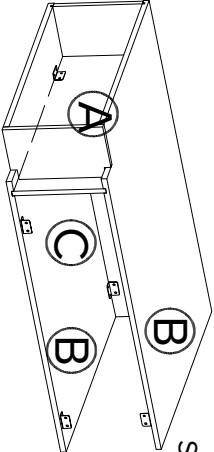
| NO. | Description | QTY | PICTURE |
|---------------|-------------|-----|---------|
| HARDWARE LIST | | | |



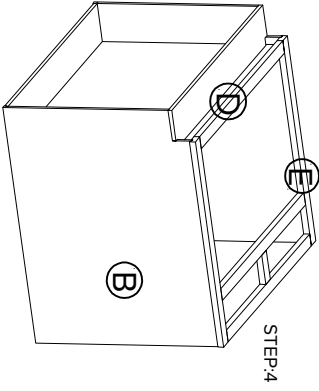
STEP:1



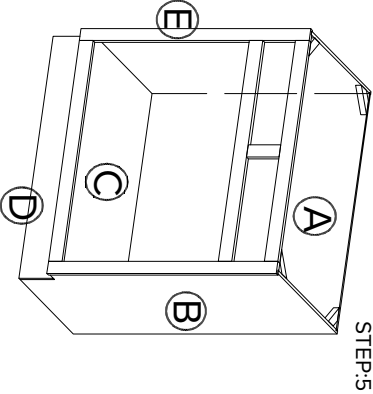
STEP:2



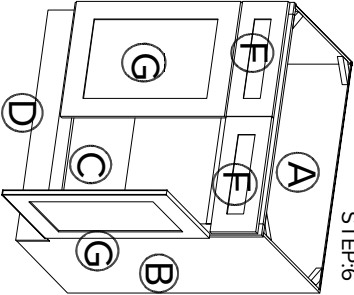
STEP:3



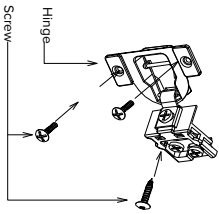
STEP:4



STEP:5



STEP:6



How To Fix Soft Close Hinge