

VSD60-3D

ASSEMBLY INSTRUCTIONS

Getting started:

prepare a protection layer, a screwdriver

STEP 1: Joint side panel with back panel

STEP 2: Joint bottom panel with side panel

STEP 3: Joint side panel with bottom & back panel

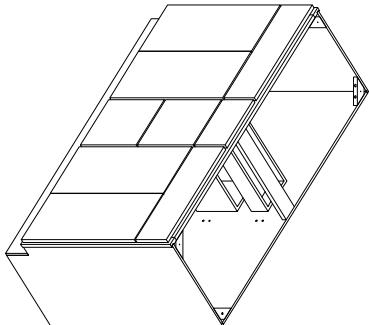
STEP 4: Attach frame on and toekick board

STEP 5: Attach the wood block on the top corner.

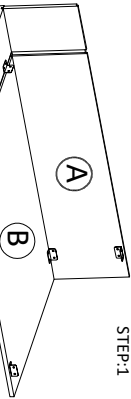
STEP 6: Joint the drawer together, then install the drawer guide.

STEP 7: Fix drawer head on the drawer front and fix door onto the frame and adjust the cover-space

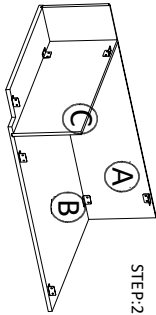
STEP 6: Attach the wood block on the top corner.



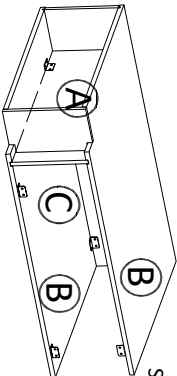
PARTS LIST		
NO.	Description	QTY
A	BACK PANEL	1
B	SIDE PANEL	2
C	TOP&BOTTOM PANEL	1
D	TOE KICK	1
E	FACE FRAME	1
F	DRAWER BOX FRONT AND BACK	6
G	DRAWER BOX SIDE	6
H	DRAWER BOX BOTTOM	3
I	DRAWER HEAD	2
J	DRAWER HEAD	3
K	CABINET'S DOOR	4
L	SUPPORT STRIP	1



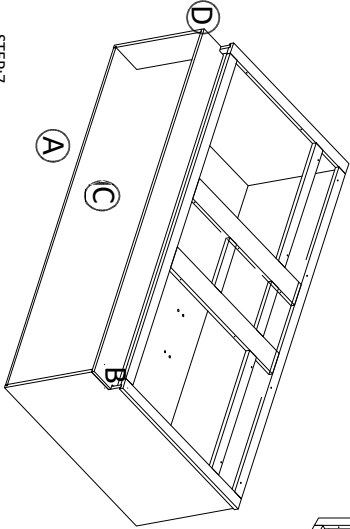
STEP:1



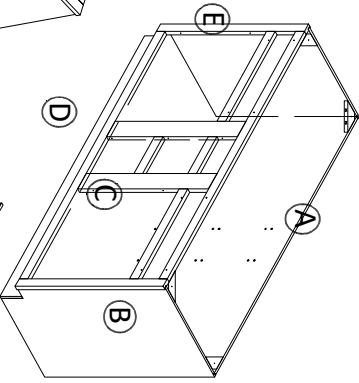
STEP:2



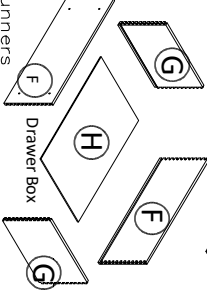
STEP:3



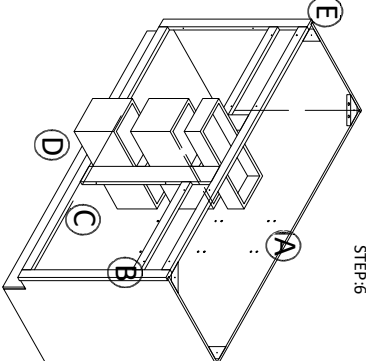
STEP:4



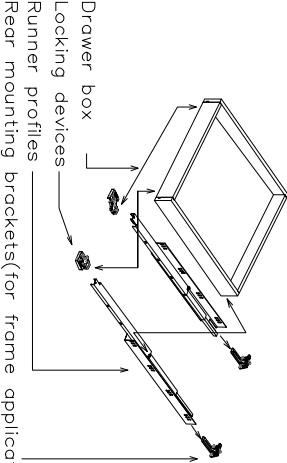
STEP:5



STEP:6



STEP:7



Full extension concealed drawer runners

Drawer box

Locking devices

Runner profiles

Rear mounting brackets(for frame applications)

NO.	Description	QTY	PICTURE
10	SOFTCLOSE HINGE	8	
9	3/4" ROUND HEAD SCREW	8	
8	BUMPER	28	
7	1" ROUND HEAD SCREW	8	
6	Selfclose slider	2	
5	9/16"ROUND HEAD SCREW	52	
4	CLEAT	13	
3	1"FLAT HEAD SCREW FOR CARCASS	5	
2	WOOD BLOCK	4	
1	1"FLAT HEAD SCREW FOR WOOD BLOCK	8	

HARDWARE LIST