

VDDB42, VDDB48, VDDB60
ASSEMBLY INSTRUCTIONS

Getting started:

prepare a protection layer, a screwdriver

STEP 1: Joint side panel with back panel

STEP 2: Joint bottom panel with side panel

STEP 3: Joint side panel with bottom & back panel

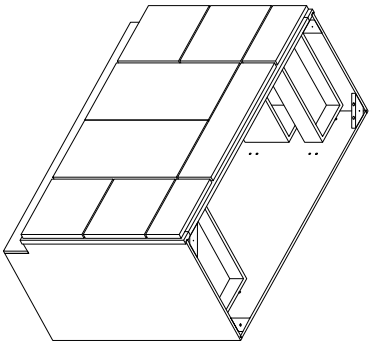
STEP 4: Attach frame on and toekick board

STEP 5: Attach the wood block on the top corner.

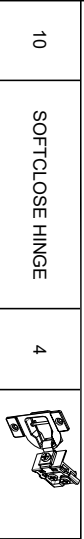
STEP 6: Attach the drawer together, then install the drawer guide.

STEP 7: Fix drawer head on the drawer front and fix door onto the frame and adjust the cover-space

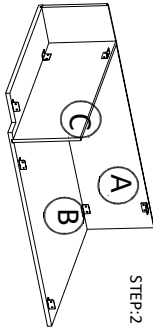
STEP 6: Attach the wood block on the top corner.



PARTS LIST		
NO.	Description	QTY
A	BACK PANEL	1
B	SIDE PANEL	2
C	TOP&BOTTOM PANEL	1
D	TOE KICK	1
E	FACE FRAME	1
F	DRAWER BOX FRONT AND BACK	12
G	DRAWER BOX SIDE	12
H	DRAWER BOX BOTTOM	6
I	DRAWER HEAD	6
J	DRAWER HEAD	1
K	CABINET'S DOOR	2



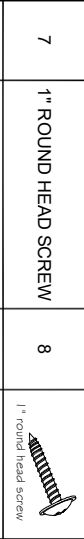
STEP:1



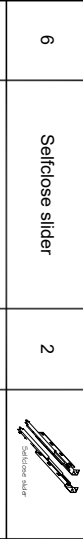
STEP:2



STEP:4



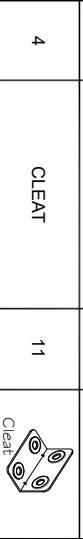
STEP:5



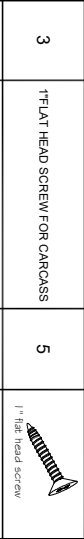
STEP:3



STEP:6

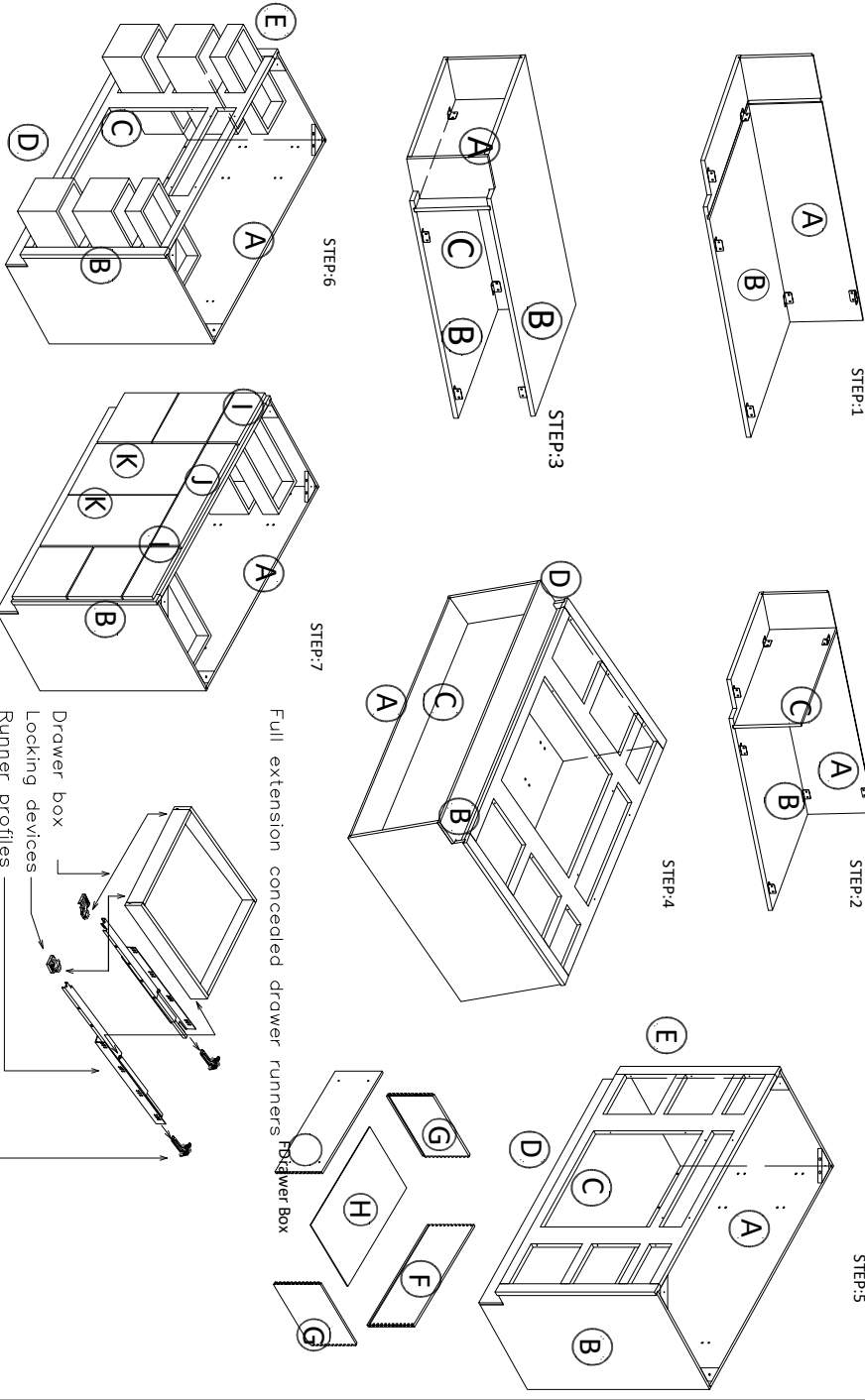


STEP:7



NO.	Description	QTY	PICTURE
1	1" FLAT HEAD SCREW FOR WOOD BLOCK	8	1" flat head screw

HARDWARE LIST



Full extension concealed drawer runners

Drawer Box

Drawer box

Locking devices

Runner profiles

Rear mounting brackets(for frame applications)