

VSD36,VSD42,VSD48
ASSEMBLY INSTRUCTIONS

Getting started:

prepare a protection layer, a screwdriver

STEP 1: Joint side panel with back panel

STEP 2: Joint bottom panel with side panel

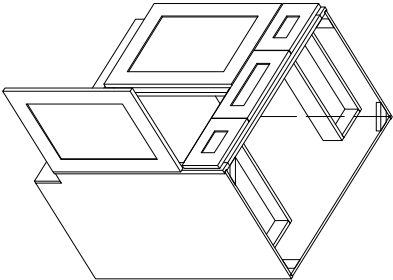
STEP 3: Joint side panel with bottom & back panel

STEP 4: Attach frame on and toe/kick board

STEP 5: Joint the drawer together, then install the drawer guide.

STEP 6: Attach the wood block on the top corner.

STEP 7: Fix drawer head on the drawer front and fix door onto the frame and adjust the cover-space



PARTS LIST		
NO.	Description	QTY
A	BACK PANEL	1
B	SIDE PANEL	2
C	TOP&BOTTOM PANEL	1
D	TOE KICK	1
E	FACE FRAME	1
F	DRAWER BOX FRONT AND BACK	4
G	DRAWER BOX SIDE	4
H	DRAWER BOX BOTTOM	2
I	DRAWER HEAD	2
J	DRAWER HEAD	1
K	CABINET'S DOOR	2



SOFTCLOSE HINGE

4



3/4" ROUND HEAD SCREW

4



BUMPER

12



1" ROUND HEAD SCREW

8



Selfclose slider

2



9/16"ROUND HEAD SCREW

44



CLEAT

11



1"FLAT HEAD SCREW FOR CARCASS

5



WOOD BLOCK

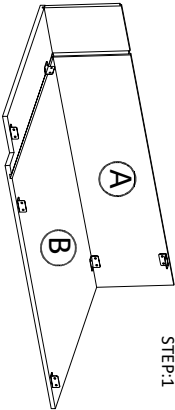
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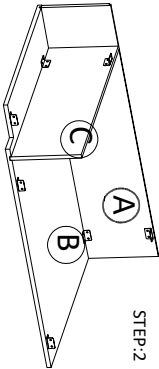
1" FLAT HEAD SCREW FOR WOOD BLOCK

8

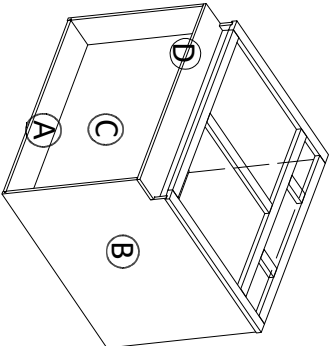
STEP:1



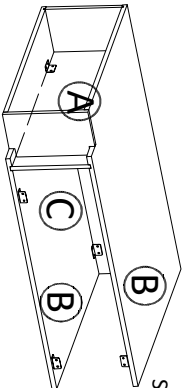
STEP:2



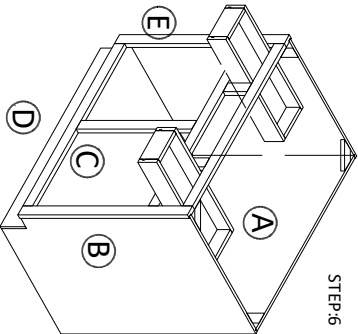
STEP:4



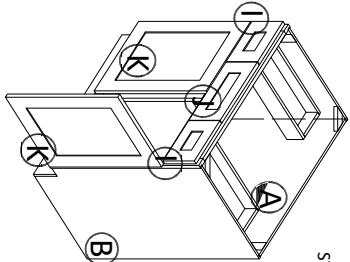
STEP:3



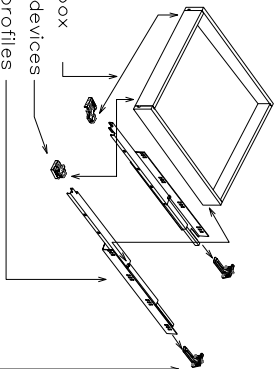
STEP:6



STEP:7



Full extension concealed drawer runners



Drawer box
Locking devices
Runner profiles
Rear mounting brackets(for frame applications)

STEP:5

